

IN THE ABSTRACT

Please add the Abstract of the Disclosure as set forth on the separate accompanying sheet. That Abstract of the Disclosure is essentially the same, in content, as the Abstract which is a part of the published PCT application WO 2004/028805 A1. No new matter is being presented by the addition of this Abstract of the Disclosure.

ABSTRACT OF THE DISCLOSURE

A processing machine for webs includes second units which are driven independently of each other by drives. Signals for a lead axle position of a virtual lead axle are supplied to at least one signal line that connects the drives for these several units. The drives are each provided with an offset, which offset determines a permanent, but adjustable, displacement of a set angular position relative to the lead axle.